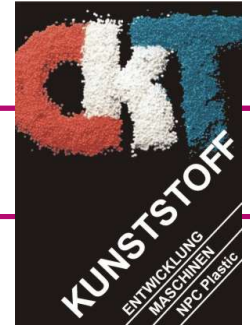


AKZENT - for optimum change-over



AKZENT stands for

- Own change-over-philosophy
- New, clear definition of the change-over point to holding pressure
- Moulded parts with constant properties and high quality

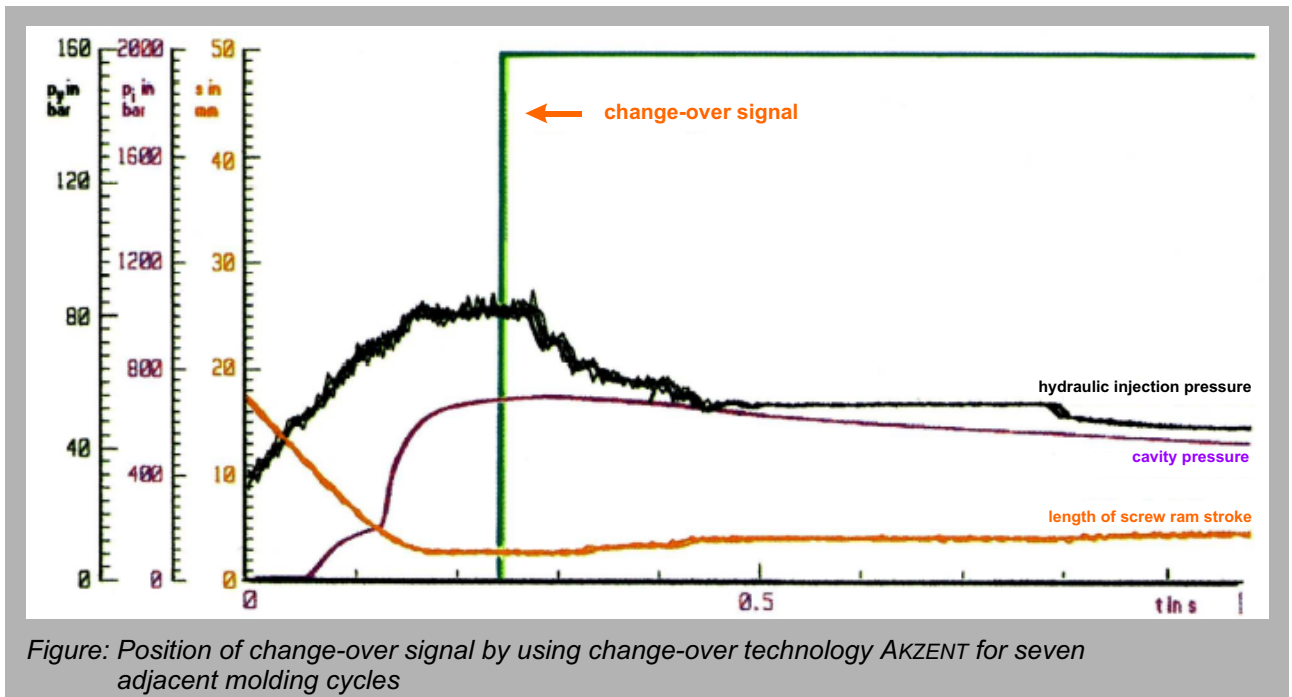


Figure: Position of change-over signal by using change-over technology AKZENT for seven adjacent molding cycles

Characteristics

- Adaptively controlled change-over point
- Reproducible quality characteristics with extremely small dispersion
- Sensor technology depending on machines, not on moulds
- Robust technical solutions for all types of machines
- Reliable mode of operation even at high injection rates
- Adaptive dosing which is independent of fluctuations in the stroke of the plasticizing unit
- Exact keeping of quality even in case of short runners
- Substantial simplification of machine settings
- Simple, good value, and operative solutions
- Compensation of disturbing influences:
 - Wear and tear of plasticizing unit
 - Fluctuations in the viscosity of materials being ground

